



CRACK FILLER EPOXY GEL

VOC-Free, High Performance Crack Filler Epoxy

Description

The CRACK FILLER EPOXY GEL is a 100% solids two-component (1A:1B) gel epoxy crack repair which is virtually VOC-free. The product is easy to use and can be applied on horizontal and vertical surfaces. It also offers a long pot life and working time but cures very quickly allowing the installation of the base coat or primer minutes after the application of the CRACK FILLER EPOXY GEL. This product possesses superior mechanical and chemical properties suited for residential, commercial and industrial applications. The formulation is based on a high-performance cycloaliphatic polyamine technology displaying outstanding properties.

Uses

The CRACK FILLER EPOXY GEL is suited for the most demanding applications:

- + Industrial uses
- + Manufacturing facilities and warehouses
- + Commercial centers
- + Office buildings
- + Retail stores
- + Parking garages
- + Food/beverage processing and preparation plants
- + Public facilities including hospitals and schools
- + Pharmaceutical companies
- + Other commercial uses

Advantages

- + Environment friendly, 100% solids and VOC-free
- + Virtually odor free
- + Fast curing
- + Compatible with LABPOX epoxies as well as LABFAST and LABSHIELD polyaspartics
- + Can be used on vertical surfaces
- + Recoat window of 24 hours
- + Maintain its thixotropy even during exothermic reaction
- + Easy application with long pot life and working time
- + Potential for LEED eligibility

Application Data

Mix Ratio	1A:1B	
Packaging	2 US gallon kits (2 x 3,78L)	
Colour	Part A: white, Part B: black, A&B: light grey	
Viscosity	Gel	
Shelf Life	One year, in original unopened factory pails under normal storage conditions	
Application temp.	Min 10°C / 50°F, Max 30°C / 86°F	
Cure Time		
Working Time	30 min	22°C / 72°F and 30% Rel. Hum.
Tack Free	2 hours	22°C / 72°F and 30% Rel. Hum.
Solids Content	100%	
VOC Content	0	g/l

Surface Preparation

Concrete should be clean, dry and free of grease, oil, paint, curing agents or any contaminants that may inhibit proper adhesion. Concrete should be cured at least 28 days before applying the coating system. If the concrete slab has been installed within 28 days, the LABPOX MVB moisture mitigation system can be considered (refer to the LABPOX MVB technical data sheet for additional details).

Proper testing procedures should be practiced with regards to soil acidity and moisture vapor transmission. Take a pH reading to ensure concrete is neutral (a reading between 5 and 9 is acceptable). Use a calcium chloride test to measure moisture vapor transmission. Readings of 3.5 lbs/1000 sq. ft. during a 24-hour period or less are acceptable for applying coatings. Floors with higher results can receive the LABPOX MVB moisture mitigation system (refer to the LABPOX MVB technical data sheet for additional details).

Surface must be prepared mechanically in line with CSP-3 or more. Ensure the surface is free of contaminants, and the pores are open to allow the product to bound.

If the product is applied over an existing epoxy flooring system that has been cured for a period longer than 24 hours, it should be sanded with a proper floor machine. A mechanical bound to a sanded surface is required and the pores of the existing coating must be opened for better adhesion. Vacuum dust and properly wipe the surface prior applying the CRACK FILLER EPOXY GEL. Conduct adhesion tests if there is a doubt about surface preparation.



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Mixing

Mix one parts of A (white resin) and one part of B (black resin) together on a tray using a trowel or a scrapper until you get a homogenous light grey mix. The surface must be clean and free of any outside particle. Mix only the necessary quantity to be used according to the specified pot life / working time.

Application

Apply only when air and floor temperature is between 10°C / 50°F et 30°C / 86°F and the relative humidity less than 85%. If a heated floor is installed, ensure that the system is turned off during application and for the full duration of the cure. The product has been designed to adhere to concrete surfaces. Once the surface has been properly prepared, apply the product with a trowel or a scrapper. The CRACK FILLER EPOXY GEL is a gel designed to be applied in thick layers to fill gaps or holes in concrete floors or walls. Proper testing should be conducted prior to application.

Recoat

We recommend waiting 60 minutes after the application of the CRACK FILLER EPOXY GEL to install the following products: EPOXY PRIMER, LABPOX, LABFAST and LABSHIELD. Do not apply these products without sanding if the CRACK FILLER EPOXY GEL has been installed for more than 24 hours. Dust must be completely removed with a vacuum cleaner. Contact the manufacturer for more details.

Limitations

Requires a dry substrate. Moisture content of the substrate must be below 4% before applying the product. This product should not be applied to concrete substrates that show high levels of moisture/humidity unless a moisture a LABPOX MVB moisture mitigation system is used. Although this product may be applied in a wide range of thickness, limitations may apply when taking into consideration curing time. Everything else being equal, thicker is the film, quicker is the curing time. Drying time will be faster in a hot environment. Conversely, the drying time will be longer in a cold environment and the appearance of the surface may be affected. Do not clean the finished surface during the week following installation. Keep the product stored at room temperature to ensure consistent results. Not suited for exterior applications.

Labsurface stands behind the quality of its products. However, Labsurface cannot guarantee results since Labsurface has no control over surface preparation, operating conditions and application procedures. Clients are solely responsible to test Labsurface's products to determine if they perform as expected. To meet our

strict requirements, we are continuously testing our coatings and on occasion, formulations may be modified to improve certain properties within each coating. Information and data included in this reference document may not be up to date as of the date of reference. Contact Labsurface for further information regarding the limitations of this product.

Available Colors

Light Grey

Refer to the most recent Material Safety Data Sheet prior using this product

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